EnvironmentalProduct Declaration

In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

Vertical roof outlet with integrated PVC sleeve

An average product including sub-products of the same type.

from

TOPWET s.r.o.



SYSTÉMY ODVODNĚNÍ PLOCHÝCH STŘECH

Programme:

"National Environmental Labeling Program" - Czech Republic (NPEZ)

Programme operator:

Ministry of the Environment of the Czech Republic

Typ EPD

EPD of multiple products from a given company - average product

EPD registration number:

3015-EPD-030068948

Publication date:

2025-08-15 2030-08-15

Valid until:

An EPD should provide current information and may be updated if conditions change.





General information

Programme information

Programme:	"National Environmental Labeling Program" - Czech Republic (NPEZ)
Address:	Ministry of the Environment of the Czech Republic Department of Voluntary Instruments 100 10 Praha 10, Vršovická 1442/65
Website:	www.mzp.cz, www.cenia.cz
E-mail:	info@mzp.cz

Accountabilities for PCR, LCA and in	dependent, third-party verification
Product Category Rules (PCR)	
CEN standard EN 15804 serves as the Cor	e Product Category Rules (PCR)
Product Category Rules (PCR): EN 15804:2	2012+A2:2019/AC:2021
Life Cycle Assessment (LCA)	
LCA accountability: TOPWET s.r.o.	
Third-party verification	
Independent third-party verification of the de	eclaration and data, according to ISO 14025:2006, via:
	on body
Third-party verification: <i>Technický a</i> certification body accountable for the th 190 00 Praha 9, Prosecká 811/76a, CZ	
The certification body is accredited by: Českýn	n institutem pro akreditaci, o.p.s., Osvědčení č. 456/2024
Verifier: Ing. Lenka Vrbová	The source of th
Procedure for follow-up of data during EPD	validity involves third party verifier:
□Ano ⊠ne	

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

Company information

Owner of the EPD: TOPWET s.r.o.

Náměstí Viléma Mrštíka 62, 664 81 Ostrovačice, CZ

IČO: 27377377

Contact:

Martin Pánek, martin.panek@topwet.cz, +420 720 970 740

Description of the organisation:

TOPWET s.r.o. is a Czech family-owned company with a long-standing tradition in the production of building elements and accessories. As the leading Czech manufacturer of drainage systems for flat roofs, TOPWET offers a comprehensive system for the drainage of flat roofs, terraces, and related components. A major highlight is their range of two-stage roof drains with integrated waterproofing membranes and scuppers with a lowered discharge edge.

TOPWET's products outperform competing solutions due to their optimal materials, particularly the use of polyamide PA6 for drain bodies, and innovative technical designs. This has earned the company international recognition, with products exported to markets like Germany and the USA.

The company's long-term collaboration with research departments at Brno University of Technology (VUT Brno), especially the Faculty of Civil Engineering (FAST VUT Brno), has led to the development of numerous proprietary products and technologies, some of which are protected by industrial design rights or patents.

Product-related or management system-related certifications:

The quality of products is ensured by an effective quality management system in accordance with EN ISO 9001 and complies with the technical regulations related to the specific type of product. A Declaration of Conformity is issued for each product.

Name and location of production site(s):

TOPWET s.r.o.

Náměstí Viléma Mrštíka 62, 664 81 Ostrovačice, CZ

Product information

Product name: Vertical roof outlet with integrated PVC sleeve

Product identification:

An average product including sub-products of the same type.

TW 75 S PVC TWE 110 V TWTE 110 S TWO 110 TWOP TUR 160 PVC TW 110 S PVC TWE 125 V TWTE 125 S TWO 125 TWOP TUR 160 TW 125 S PVC TWN V220 PVC TWT 50 V PVC TWO 160 TWP 50 PVC TW 160 S XL PVC TWN V300 PVC TWT 110 V PVC TWO 160 XL TWP 110 PVC TW 110 S TWN V300 XL PVC TWT 125 V PVC TWO TUR 160 PVC TWP 110 PVC TW 125 S TWN V500 XL PVC TWT 50 V TWOD 50 PVC TWP 160 PVC TW 160 S XL TWN V220 TWT 75 V TWOD 75 PVC TWP 160 PVC TWE 75 S PVC TWN V300 TWT 110 V TWOD 110 PVC TWP 50 TWE 110 S PVC TWN V500 TWT 125 V TWOD 125 PVC TWP 110 TWE 125 S PVC TWN V300 XL TWTE 50 V PVC TWOD 160 PVC TWP 125 TWE 160 S XL PVC TWN V500 XL TWTE 75 V PVC TWOD 50 TWP 160 TWE 75 S TWNE V500 PVC TWTE 110 V PVC TWOD 75
TW 125 S PVC TWN V220 PVC TWT 50 V PVC TWO 160 TWP 50 PVC TW 160 S XL PVC TWN V300 PVC TWT 75 V PVC TWO 160 XL TWP 75 PVC TW 75 S TWN V500 PVC TWT 110 V PVC TWO TUR 160 PVC TWP 110 PVC TW 110 S TWN V300 XL PVC TWT 50 V TWOD TUR 160 TWP 160 PVC TW 160 S XL TWN V500 XL PVC TWT 75 V TWOD 75 PVC TWP 50 TWE 75 S PVC TWN V300 TWT 110 V TWOD 110 PVC TWP 75 TWE 110 S PVC TWN V500 TWT 125 V TWOD 125 PVC TWP 110 TWE 125 S PVC TWN V300 XL TWTE 50 V PVC TWOD 160 PVC TWP 125 TWE 160 S XL PVC TWN V500 XL TWTE 75 V PVC TWOD 50 TWP 160
TW 75 S TWN V500 PVC TWT 110 V PVC TWO TUR 160 PVC TWP 110 PVC TW 110 S TWN V300 XL PVC TWT 125 V PVC TWO TUR 160 TWP 125 PVC TW 125 S TWN V500 XL PVC TWT 50 V TWOD 50 PVC TWP 160 PVC TW 160 S XL TWN V220 TWT 75 V TWOD 75 PVC TWP 50 TWE 75 S PVC TWN V300 TWT 110 V TWOD 110 PVC TWP 75 TWE 110 S PVC TWN V500 TWT 125 V TWOD 125 PVC TWP 110 TWE 125 S PVC TWN V300 XL TWTE 50 V PVC TWOD 160 PVC TWP 125 TWE 160 S XL PVC TWN V500 XL TWTE 75 V PVC TWOD 50 TWP 160
TW 110 S TWN V300 XL PVC TWT 125 V PVC TWO TUR 160 TWP 125 PVC TW 125 S TWN V500 XL PVC TWT 50 V TWOD 50 PVC TWP 160 PVC TW 160 S XL TWN V220 TWT 75 V TWOD 75 PVC TWP 50 TWE 75 S PVC TWN V300 TWT 110 V TWOD 110 PVC TWP 75 TWE 110 S PVC TWN V500 TWT 125 V TWOD 125 PVC TWP 110 TWE 125 S PVC TWN V300 XL TWTE 50 V PVC TWOD 160 PVC TWP 125 TWE 160 S XL PVC TWN V500 XL TWTE 75 V PVC TWOD 50 TWP 160
TW 125 S TWN V500 XL PVC TWT 50 V TWOD 50 PVC TWP 160 PVC TW 160 S XL TWN V220 TWT 75 V TWOD 75 PVC TWP 50 TWE 75 S PVC TWN V300 TWT 110 V TWOD 110 PVC TWP 75 TWE 110 S PVC TWN V500 TWT 125 V TWOD 125 PVC TWP 110 TWE 125 S PVC TWN V300 XL TWTE 50 V PVC TWOD 160 PVC TWP 125 TWE 160 S XL PVC TWN V500 XL TWTE 75 V PVC TWOD 50 TWP 160
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TW 160 S XL TWN V220 TWT 75 V TWOD 75 PVC TWP 50 TWE 75 S PVC TWN V300 TWT 110 V TWOD 110 PVC TWP 75 TWE 110 S PVC TWN V500 TWT 125 V TWOD 125 PVC TWP 110 TWE 125 S PVC TWN V300 XL TWTE 50 V PVC TWOD 160 PVC TWP 125 TWE 160 S XL PVC TWN V500 XL TWTE 75 V PVC TWOD 50 TWP 160
TWE 110 S PVC TWN V500 TWT 125 V TWOD 125 PVC TWP 110 TWE 125 S PVC TWN V300 XL TWTE 50 V PVC TWOD 160 PVC TWP 125 TWE 160 S XL PVC TWN V500 XL TWTE 75 V PVC TWOD 50 TWP 160
TWE 125 S PVC TWN V300 XL TWTE 50 V PVC TWOD 160 PVC TWP 125 TWE 160 S XL PVC TWN V500 XL TWTE 75 V PVC TWOD 50 TWP 160
TWE 160 S XL PVC TWN V500 XL TWTE 75 V PVC TWOD 50 TWP 160
TWE 75.5 TWNE \/500 DVC TWTE 110 \/ DVC TWOD 75 TW SAN 50 DVC
TWIL 13 3 TWINE VOULEVO TWILL HOVE TWO TWO TO TWO SAN SOFVO
TWE 110 S TWNE V500 TWTE 125 V PVC TWOD 110 TW SAN 63 PVC
TWE 125 S TWNE V500 XL PVC TWTE 50 V TWOD 125 TW SAN 75 PVC
TWE 160 S XL TWNE V500 XL TWTE 75 V TWOD 160 TW SAN 90 PVC
TW 75 V PVC TWT 75 S PVC TWTE 110 V TWOP 50 PVC TW SAN 110 PVC
TW 110 V PVC TWT 110 S PVC TWTE 125 V TWOP 75 PVC TW SAN 125 PVC
TW 125 V PVC TWT 125 S PVC TWO 50 PVC TWOP 110 PVC TW SAN 140 PVC
TW 75 V TWT 75 S TWO 75 PVC TWOP 125 PVC TW SAN 160 XL PVC
TW 110 V TWT 110 S TWO 110 PVC TWOP 160 PVC TW SAN 50
TW 125 V TWT 125 S TWO 125 PVC TWOP 50 TW SAN 63
TWE 75 V PVC TWTE 75 S PVC TWO 160 PVC TWOP 75 TW SAN 75
TWE 110 V PVC TWTE 110 S PVC TWO 160 XL PVC TWOP 110 TW SAN 90
TWE 125 V PVC TWTE 125 S PVC TWO 50 TWOP 125 TW SAN 110
TWE 75 V TWTE 75 S TWO 75 TWOP 160 TW SAN 125

TW SAN 140 TW SAN 160 XL	TWP SAN 125 PVC TWP SAN 160 PVC	TWBE 50 V TWBE 75 V	TWJ BZ 90 TWJ BZ 110	TWPP 50 PVC
TWE SAN 50 PVC	TWP SAN 160 PVC	TWDE 75 V TWJ 50 PVC	TWJ BZ 110 TWJ BZ 125	TWPP 75 PVC
TWE SAN 60 PVC	TWP SAN 50 TWP SAN 75	TWJ 50 PVC	TWC 50 PVC	TWPP 110 PVC
TWE SAN 05 PVC	TWP SAN 73	TWJ 90 PVC	TWC 75 PVC	TWPP 110 PVC
TWE SAN 751 VC	TWP SAN 110	TWJ 110 PVC	10073100	TWPP 50
TWE SAN 110 PVC	TWP SAN 125	TWJ 125 PVC	TWC 110 PVC	TWPP 75
TWE SAN 125 PVC	TWP SAN 160	TWJ 160 PVC	TWC 1101 VC	TWPP 110
TWE SAN 140 PVC	TWOP SAN 50 PVC	1 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	TWC 160 PVC	TWPP 125
TWE SAN 160 XL PVC	TWOP SAN 75 PVC	TWJ 50	TWC 50	TWPP 50x100 PVC
TWE SAN 50	TWOP SAN 90 PVC	TWJ 75	TWC 75	TWPP 50x150 PVC
TWE SAN 63	TWOP SAN 110 PVC	TWJ 90	TWC 110	TWPP 100x100 PVC
TWE SAN 75	TWOP SAN 125 PVC	TWJ 110	TWC 125	TWPP 150x150 PVC
TWE SAN 90	TWOP SAN 160 PVC	TWJ 125	TWC 160	TWPP 100x300 PVC
TWE SAN 110	TWOP SAN 50	TWJ 160	TWCE 50 PVC	TWPP 50x100
TWE SAN 125	TWOP SAN 75	TWJE 50 PVC	TWCE 75 PVC	TWPP 50x150
TWE SAN 140	TWOP SAN 90	TWJE 75 PVC	TWCE 110 PVC	TWPP 100x100
TWE SAN 160 XL	TWOP SAN 110	TWJE 90 PVC	TWCE 125 PVC	TWPP 150x150
TW SAN BZ 50 PVC	TWOP SAN 125	TWJE 110 PVC	TWCE 160 PVC	TWPP 100x300
TW SAN BZ 75 PVC	TWOP SAN 160	TWJE 125 PVC	TWCE 50	TWC 40 MINI PVC
TW SAN BZ 90 PVC	TWB 50 S PVC	TWJE 160 PVC	TWCE 75	TWC 40 MINI
TW SAN BZ 100 PVC	TWB 75 S PVC	TWJE 50	TWCE 110	TWC 50x0 PVC
TW SAN BZ 110 PVC	TWB 50 S	TWJE 75	TWCE 125	TWC 75x0 PVC
TW SAN BZ 125 PVC	TWB 75 S	TWJE 90	TWCE 160	TWC 110x0 PVC
TW SAN BZ 50	TWBE 50 S PVC	TWJE 110	TWC 50x100 PVC	TWC 125x0 PVC
TW SAN BZ 75	TWBE 75 S PVC	TWJE 125	TWC 50x150 PVC	TWC 160x0 PVC
TW SAN BZ 90	TWBE 50 S	TWJE 160	TWC 100x100 PVC	TWC 50x0
TW SAN BZ 100	TWBE 75 S	TWJ BZ 50 PVC	TWC 150x150 PVC	TWC 75x0
TW SAN BZ 110	TWB 50 V PVC	TWJ BZ 75 PVC	TWC 100x300 PVC	TWC 110x0
TW SAN BZ 125	TWB 75 V PVC	TWJ BZ 90 PVC	TWC 50x100	TWC 125x0
TWP SAN 50 PVC	TWB 50 V	TWJ BZ 110 PVC	TWC 50x150	TWC 160x0
TWP SAN 75 PVC	TWB 75 V	TWJ BZ 125 PVC	TWC 100x100	
TWP SAN 90 PVC	TWBE 50 V PVC	TWJ BZ 50	TWC 150x150	
TWP SAN 110 PVC	TWBE 75 V PVC	TWJ BZ 75	TWC 100x300	

Product description:

The TOPWET roof drain with an integrated PVC-based waterproofing membrane is designed in a vertical version with an outer diameter of 110 mm. It features thermal insulation with a double-wall design and includes a protective basket. The drain is used for the drainage of flat roofs and terraces. The integrated PVC waterproofing membrane ensures a safe and reliable connection to the roof's waterproofing layer. A heated variant of the roof drain prevents freezing and clogging, providing reliable water drainage from the roof even at sub-zero temperatures. All drains are equipped with a protective basket to prevent clogging by debris. The product complies with standard EN 1253-2 Gullies for buildings - Part 2: Roof drains and floor gullies without trap.

UN CPC code:

36320 Pipes, hoses and their fittings, of plastics

Geographical scope:

The generic data used from the Ecoinvent database are used with validity for the Czech Republic (e.g. energy inputs) and in the event that data for the Czech Republic are not available, data valid for the EU or according to the location of the supplier are used. Based on the evaluation according to EN 15804+A2, Annex E, tab. E.1 the generic data used meet the quality level - medium.

Product packaging:

Each drain is packed in an LDPE bag. In the case of a larger quantity of pieces, they are placed in a cardboard box of 5 pieces. When sold on pallets, 12 boxes are placed on a pallet.

Environment and health during use

During the entire production process, it is not necessary to take any special health protection measures beyond the legally specified industrial protection measures for production employees.

LCA information

Functional unit / declared unit:

The declared unit is 1 kg of the average manufactured product – Vertical roof outlet with integrated PVC sleeve.

An average product including sub-products of the same type.

Designation	Unit	Value
Declared unit	kg	1
Conversion factor to 1 kg	kg	1

Reference service life:

The reference service life is not declared. However, considering the high-quality materials used and the emphasis on durability, it can be expected that TOPWET roof drains will have a service life comparable to or even longer than the roof covering itself, i.e. several decades, provided proper installation and maintenance are ensured. It can therefore be stated that the service life of the drain is limited by the service life of the structure in which the product is installed.

Time representativeness:

For specific data, the manufacturer's data for the **year 2024** is used. For generic data, data from the Ecoinvent database version 3.11 is used. Based on the evaluation according to EN 15804+A2, Annex E, tab. E.1 the generic data used meet the quality level - very good.

Database(s) and LCA software used:

SimaPro Craft calculation software, version 10.2, Ecoinvent database version 3.11.

GWP-GHG from electricity production: 0.526 kg CO2 eq/kWh (CZ residual mix).

Description of system boundaries:

"Cradle to gate with options, modules C1-C4, module D and with optional modules"

The production phase includes the following modules:

- A1 extraction and processing of raw materials and production of packaging from input raw materials
- A2 transport of input raw materials from the supplier to the manufacturer, waste removal
- A3 production of products, production of auxiliary materials and semi-finished products, energy consumption, including waste processing until reaching a state where it ceases to be waste or after removal of the last material residues during the production phase.
 Results A1-A3 include a "compensation report" of biogenic CO₂ from packaging released in module A5, as module A5 is not fully included.

The construction phase includes the following modules:

 A4 - transport to the construction site. Transport is carried out by truck with a capacity of 16-24 t (EURO 6). Transport of the declared product unit over a distance of 1 km is considered.

The end-of-life phase includes modules:

- C1, deconstruction, demolition; of a product from a building including its dismantling or demolition, including the initial sorting of materials at the construction site. The decomposition and/or dismantling of the product is part of the demolition of the entire building. In this case, the environmental impact is assumed to be very small and can be neglected.
- **C2**, transport to the waste processing site; transport of the discarded product as part of waste processing, e.g. to a recycling site, and transport of waste, e.g. to a final disposal site.

 Transport from the dismantled building is carried out by a truck with a load capacity of 7.5 16



t (EURO 6) to an inert material landfill as a demolition of a mixed building, estimated transport distance according to calculations: 25 km to the recycling center or landfill.

- C3, waste treatment for reuse, recovery and/or recycling; e.g. collection of waste fractions
 from deconstruction, and treatment of waste from material streams intended for reuse,
 recycling and energy recovery. A scenario is assumed where 100% of the product after
 disassembly and sorting is used for energy recovery (ZEVO). The costs of crushing mixed
 plastic and emissions from combustion are included. The burdens from the treatment and
 disposal of product packaging are also included.
- **C4**, Waste disposal including pre-treatment and management of the disposal site. Landfilling of the product is not expected.

Benefits and costs beyond the product system boundary are presented in module D. Module D includes:

D, potential for reuse, recovery and/or recycling, expressed in net impacts or benefits. In the
module D scenario, the heat from combustion is taken into account (without considering
emissions).

Production:

Semi-finished Roof Drain

PA6 granulate is poured into a hopper. From the hopper, the material enters a heated barrel containing a rotating screw. The screw conveys the granulate forward while melting and homogenizing it through friction and the heat of the barrel's heating bands. The molten plastic is then injected under pressure into the mold cavity. Injection speed and pressure are critical for properly filling the mold and ensuring the quality of the part. After the mold is filled, the holding pressure phase follows. Since plastic shrinks as it cools, pressure must be maintained on the melt in the mold cavity to compensate for shrinkage and to prevent sink marks or incomplete filling.

The mold is equipped with cooling channels through which water flows, ensuring rapid and uniform cooling of the plastic, which is essential for dimensional stability and minimizing internal stresses. The plastic in the mold cavity solidifies and takes its final shape. The mold opens, the semi-finished product is ejected, and the cycle repeats.

Preparation of the Semi-finished Product for Membrane Application

Before the actual assembly of the roof drain, the semi-finished products must be carefully sanded with sandpaper. This applies to all contact surfaces where the waterproofing membrane will be placed or where pipe sections will be fitted. All semi-finished products must be dry, degreased, and their anchoring holes covered with temporary adhesive labels. Pipe contact surfaces are not sanded. Pipe ends must be flat, free of burrs, and cleared of any cutting residues.

Application of the PVC Membrane

First, solvent is applied to the contact surfaces of the membrane, followed by a technological pause for ventilation. Adhesive is then applied to the contact surfaces of the semi-finished product using a notched trowel or a foam roller. The membrane is placed onto the semi-finished product and centered using the protruding pins. Using a rubber roller, the membrane is firmly pressed against the semi-finished product to eliminate all air bubbles. In a pneumatic press, the membrane and semi-finished product are pressed together using a pressing fixture. After pressing, a technological pause follows for the initial curing of the bond.

Assembly and Completion of the Flange

Adhesive is applied again along the entire perimeter of the semi-finished product already bonded with the membrane. The edge of the membrane that will be under the flange is heated with a hot air gun. Adhesive (Sika) is also applied along the entire perimeter of the flange contact surface. The flange is then placed onto the semi-finished product and centered using protruding pins or dowels. In a pneumatic press, the flange is pressed using a pressing fixture.

An ultrasonic welding machine is then used to create a weld on all protruding pins. Excess material created during welding is removed with a chisel. Finally, paint is applied along the entire perimeter of the flange to seal the joint with the membrane.



The finished part is then labeled with a production tag. Before packaging, a technological pause of at least 12 hours is required to ensure complete curing and stabilization of all joints.

More information:

Information module **A5** from the construction phase was not included in the LCA due to the difficult availability of input data and is therefore not declared.

Information modules from the use phase **B1 to B7** are also not declared, as these types of products, assuming correct use, do not require maintenance, repair or replacement during the normal life time in the use phase. They also do not require energy or water consumption during the use phase.

For the study, all operational data related to the consumption of main and auxiliary materials for the production of the product, energy data, diesel consumption and the distribution of annual waste production and emissions according to plant records were taken. In terms of produced waste, only those wastes that are clearly related to production activities were included in the analysis.

The processes required for the installation of production equipment and the construction of infrastructure were not included in the analysis. Also, administrative processes are not included – inputs and outputs are balanced per production phase.



Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results)::

	Pro	duct st	age	Constr prod sta			Use stage Er									End of life stage				
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling- potential			
Module	A 1	A2	А3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D			
Modules declared	х	х	х	х	ND	ND	ND	ND	ND	ND	ND	ND	х	х	х	х	х			
Geography	GLO	GLO, EU	EU, CZ	EU									EU	EU	EU	EU	GLO, EU			
Specific data used		> 95 %				-	-	-	-	-	-	-	-	-	·	-	-			
Variation – products		< 10 %				-	-	-	-	-	-	-	-	-	·	-	-			
Variation – sites		0 %				-	-	-	-	-	-	-	-	-	i	-	-			

The data used to calculate the EPD conforms to the following principles:

Technological point of view: Data corresponding to the current production of individual types of partial products of the plant and corresponding to the current state of the technologies used are used.

Based on the evaluation according to EN 15804+A2, Annex E, tab. E.1 the generic data used meet the quality level - <u>very good</u>.

The aspect of completeness and completeness: Most of the input data is based on consumption balances, which are precisely recorded in the manufacturer's information system. The reliability of the source of specific data is determined by the uniformity of the collection methodology of the information system.

Consistency point of view: Uniform points of view are used throughout the report (allocation rules, age of data, technological scope of validity, temporal scope of validity, geographical scope of validity).

Credibility aspect: All important data were checked for adherence to cross-comparison of mass balances.

The GWP-GHG variability between the sub-products included (see Product Description) is less than 10%. Production takes place at only one production site.

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.



Content information

Product components	Weight %	Post-consumer material, weight-%	Biogenic carbon content in kg C/DU		
Polyamide	73,9	0	0		
PVC film	24,3	0	0		
Elastomer	0,8	0	0		
Chemical components	0,7	0	1,07E-03		
Other components (steel)	0,3	0	0		
TOTAL	100	0	1,07E-03		
Packaging materials	Weight %	Weight-% (versus the product)	Biogenic carbon content in kg C/DU		
Paper and cardboard	28,8	12,0	5,42E-02		
Packaging foil	6,9	2,9	0		
Pallets	64,2	26,8	1,20E-01		
TOTAL	100	41,8	1,74E-01		

Dangerous substances from the candidate list of SVHC for Authorisation	EC No.	CAS No.	Weight-% per functional or declared unit (DU)
They are not	-	-	-

Substances listed on the list of substances of very high concern subject to authorization by the European Chemicals Agency are not contained in the product in declarable quantities.



Results of the environmental performance indicators

Mandatory impact category indicators according to EN 15804:2012+A2:2019/AC:2021 (characterisation factors based on EF 3.1 package)

				Re	sults per f	uncti	onal	or de	clare	d un	it					
Indicator	Unit	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
GWP-fosil	kg CO 2 ekv.	8,83E+00	1,84E-03	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	5,89E-03	3,48E-01	0,00E+00	-1,58E+00
GWP-biogenic	kg CO 2 ekv.	3,98E-02	8,43E-07	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,70E-06	1,12E+00	0,00E+00	-7,97E-04
GWP- luluc	kg CO 2 ekv.	4,25E-03	5,74E-07	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,84E-06	1,27E-05	0,00E+00	-1,11E-04
GWP - total	kg CO ₂ ekv.	8,87E+00	1,84E-03	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	5,90E-03	1,46E+00	0,00E+00	-1,59E+00
ODP	kg CFC 11 ekv.	1,60E-07	4,04E-11	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,29E-10	3,52E-10	0,00E+00	-6,78E-08
AP	mol H + ekv.	2,61E-02	3,73E-06	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,20E-05	1,18E-03	0,00E+00	-1,31E-03
EP-freshwater	kg P ekv.	4,00E-03	1,24E-07	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	3,96E-07	5,05E-05	0,00E+00	-3,27E-05
EP- marine	kg N ekv.	6,60E-03	8,82E-07	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,83E-06	9,28E-04	0,00E+00	-4,56E-04
EP - terrestrial	mol N ekv.	6,29E-02	9,52E-06	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	3,05E-05	6,27E-03	0,00E+00	-4,81E-03
POCP	kg NMVOC ekv.	1,74E-02	5,97E-06	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,91E-05	1,52E-03	0,00E+00	-2,55E-03
ADP- minerals& metals*	kg Sb ekv.	4,70E-06	6,28E-09	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,01E-08	5,05E-08	0,00E+00	-5,05E-07
ADP-fosil*	MJ	1,51E+02	2,59E-02	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	8,31E-02	2,90E-01	0,00E+00	-2,44E+01
WDP*	m ³	-6,36E+00	9,21E-05	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,95E-04	4,50E-03	0,00E+00	-2,44E-02

Acronyms

GWP-fossil = Global Warming Potential fossil fuels; **GWP-biogenic** = Global Warming Potential biogenic; **GWP-luluc** = Global Warming Potential land use and land use change; **ODP** = Depletion potential of the stratospheric ozone layer; **AP** = Acidification potential, Accumulated Exceedance; **EP-freshwater** = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; **EP-marine** = Eutrophication potential, fraction of nutrients reaching marine end compartment; **EP-terrestrial** = Eutrophication potential, Accumulated Exceedance; **POCP** = Formation potential of tropospheric ozone; **ADP-minerals&metals** = Abiotic depletion potential for non-fossil resources; **ADP-fossil** = Abiotic depletion for fossil resources potential; **WDP** = Water (user) deprivation potential, deprivation-weighted water consumption

^{*} Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator. Disclaimer: If module C is included then when assessing the results of A1-A3, also take into account the results of modules C.



Additional mandatory and voluntary impact category indicators

				Re	sults per f	uncti	onal	or de	clare	ed ur	nit					
Indicator	Unit	A1-A3	A 4	A5	B1	B2	В3	В4	B5	В6	В7	C 1	C2	C3	C4	D
GWP-GHG ¹	kg CO 2 ekv.	8,87E+00	1,84E-03	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	5,90E-03	3,49E-01	0,00E+00	-1,58E+00
PM	Disease incidence	1,62E-07	1,16E-10	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	3,71E-10	1,11E-08	0,00E+00	-6,79E-09
IRP	kBq U235 ekv.	1,35E+00	3,77E-05	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,21E-04	1,72E-03	0,00E+00	-1,18E-02
ETP- fw	CTUe	1,95E+01	3,77E-03	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,21E-02	1,43E+00	0,00E+00	-7,29E-01
HTP-c	CTUh	2,37E-07	2,84E-13	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	9,10E-13	1,55E-10	0,00E+00	-1,97E-10
HTP- nc	CTUh	1,39E-07	1,50E-11	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	4,82E-11	5,10E-09	0,00E+00	-1,66E-09
SQP	dimensionless	4,25E+01	1,32E-02	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	4,23E-02	2,85E-01	0,00E+00	-3,50E-01
Acronyms	GWP-GHG = this indicator includes all greenhouse gases except biogenic uptake and emissions of carbon dioxide and biogenic carbon stored in the product; as such the indicator is identical to GWP-total except that the CF for biogenic CO 2 is set to zero, PM = Potential incidence of disease due to PM emissions, IRP = Potential Human exposure efficiency relative to U235, ETP-fw = Potential Comparative Toxic Unit for ecosystems, HTP-c = Potential Comparative Toxic Unit for humans, SQP = Potential soil quality index															

¹ This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO₂ is set to zero.



Resource use indicators

					Results	per fu	unctio	onal	or de	clared	unit					
Indicator	Unit	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C 3	C4	D
PERE	MJ	1,06E+01	4,74E-04	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,52E-03	1,52E-03	0,00E+00	-1,39E-01
PERM	MJ	5,79E-02	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	1,07E+01	4,74E-04	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,52E-03	1,58E-02	0,00E+00	-1,39E-01
PENRE	MJ	1,30E+02	2,00E-03	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	6,40E-03	6,62E-02	0,00E+00	-4,93E-01
PENRM	MJ	3,65E-01	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	1,30E+02	2,00E-03	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	6,40E-03	6,62E-02	0,00E+00	-4,93E-01
SM	kg	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m ³	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

Acronyms

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM** = Use of renewable primary energy resources used as raw materials; **PERM** = Use of renewable primary energy resources used as raw materials; **PENRM** = Use of non-renewable primary energy resources used as raw materials; **PENRM** = Use of non-renewable primary energy resources; **SM** = Use of secondary material; **RSF** = Use of renewable secondary fuels; **NRSF** = Use of non-renewable secondary fuels; **PENRM** = Use of non-renewable secondary fuels;



Additional environmental information - Waste indicators

					Results	per fu	ınctio	nal o	r dec	lared	unit					
Indicator	Unit	A1-A3	A4	A 5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	5,63E-03	1,05E-03	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,94E-06	3,59E-01	0,00E+00	-1,58E-04
Non-hazardous waste disposed	kg	2,70E-01	6,04E-07	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	3,37E-03	4,04E-02	0,00E+00	-1,53E-02
Radioactive waste disposed	kg	2,76E-04	9,37E-09	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	3,00E-08	4,39E-07	0,00E+00	-2,93E-06

Additional environmental information - Output flow indicators

					Results p	er fur	nction	nal or	decl	ared	unit					
Indicator	Unit	A1-A3	A4	A 5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
Components for re-	kg	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	1,05E-02	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	1,49E-01	0,00E+00	0,00E+00
Materials for energy recovery	kg	1,22E-02	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	2,68E-01	0,00E+00	0,00E+00
Exported energy, electricity	MJ	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-5,72E-01
Exported energy, thermal	MJ	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,62E+00

The result tables shall only contain values or the letters "ND" (Not Declared). It is not possible to specify ND for mandatory indicators. ND shall only be used for voluntary parameters that are not quantified because no data is available.



Other environmental performance indicators

Additional environmental information

Differences versus previous versions

This is the first version of the EPD.



ABBREVIATIONS

Abbreviation	Definition
General abbreviations	
EN	European standard
EPD	Environmental product declaration
EF	Environmental footprint
GPI	General guidelines for the environmental labelling program (in the Czech Republic – NPEZ)
ISO	International Organization for Standardization
LCA	Life cycle assessment
LCI	Life cycle inventory analysis
LCIA	Life cycle impact assessment
DJ / DU	Declared unit
ILCD	International Reference Life cycle data system
PCR	Product category rules
c-PCR	Additional rules for product categories
PRICE	European Committee for Standardization
CPC	Central Product Classification (Central Product Classification)
GHS	Globally Harmonized System of Classification and Labelling of Chemicals
GRI	Global Reporting Initiative
National	Undeclared
Environmental impact i	
Greenhouse gas	a gas in the atmosphere that absorbs and emits infrared radiation, thereby contributing to the warming of the planet (CO ₂ , CH ₄ , N ₂ O and others)
GWP	Global warming potential (kg CO ₂ eq .)
GWP-fossil	Global warming potential from fossil fuels (kg CO ₂ eq .)
GWP-biogenic	Global warming potential from biogenic sources (kg CO ₂ eq .)
GWP- luluc	Global warming potential due to land use and land use change (kg CO ₂ (eq .)
ODP	Stratospheric ozone depletion potential (kg CFC-11 equivalent)
AP	Acidification potential, cumulative exceedance (mol H ⁺ (eq .)
EP	Eutrophication potential
EP-freshwater	Freshwater eutrophication potential (kg P eq .)
EP-seawater	Seawater eutrophication potential (kg N eq .)
EP-soils	Land eutrophication potential (mol N eq .)
POCP	Ground-level ozone formation potential (kg NMVOC equivalent)
ADP	Potential for resource/raw material depletion
ADP - minerals and metals	Potential for depletion of non-fossil resources/raw materials (kg Sb equivalent)
ADP-fossil	Fossil resource/raw material depletion potential (MJ)
WDP	Water shortage potential (m³)
Additional environmen	tal impact indicators (EN 15804)
GWP-GHG	Global warming potential for greenhouse gases (kg CO ₂ eq .). The indicator includes all greenhouse gases except biogenic uptake and emissions of carbon dioxide and biogenic carbon stored in the product; as such, the indicator is identical to GWP- total except that the CF for biogenic CO2 _{is} set to zero.

Abbreviation	Definition
PM	Potential incidence of diseases due to particulate matter emissions
IRP	Potential effect of human exposure to the isotope U235
ETP- fw	Potential toxicity benchmark for ecosystems
HTP-c	Potential human toxicity comparator – carcinogenic effects
HTP- oc	Potential human toxicity comparator - non-carcinogenic effects
SQP	Potential Soil Quality Index
Resource utilization	indicators
PERE	Renewable primary energy consumption excluding energy sources used as raw materials (MJ)
PERM	Consumption of renewable primary energy sources used as raw materials (MJ)
PERT	Total consumption of renewable primary energy sources (primary energy and primary energy sources used as raw materials) (MJ)
PENRE	Consumption of non-renewable primary energy excluding energy sources used as raw materials (MJ)
PENRM	Consumption of non-renewable primary energy sources used as raw materials (MJ)
PENRT	Total consumption of non-renewable primary energy sources (primary energy and primary energy sources used as raw materials) (MJ)
SM	Consumption of secondary raw materials (kg)
RSF	Consumption of renewable secondary fuels (MJ)
NRSF	Consumption of non-renewable secondary fuels (MJ)
FW	Net drinking water consumption (m³)
Waste indicators	
HWD	Hazardous waste removed (kg)
NHWD	Other waste removed (kg)
RWD	Radioactive waste removed (kg)
Output flow indicate	ors
CRU	Reusable building elements (kg)
MR	Materials to be recycled (kg)
MER	Materials for energy recovery (kg)
EEE	Exported energy, electricity (MJ)
EET	Exported thermal energy (MJ)
Lifecycle phases/me	odules
A1	Mining and processing of raw materials, processing of input secondary raw materials
A2	Transport to the manufacturer
A3	Production
A4	Transport to the construction site
A5	Installation in a building
B1	Use or application of the installed product
B2	Maintenance
B3	Repair
B4	Exchange
B5	Reconstruction
B6	Operating energy consumption



Abbreviation	Definition					
B7	Operating water consumption					
C1	Deconstruction / Demolition					
C2	Transportation to the waste processing site					
C3	Waste treatment for reuse, recovery and/or recycling					
C4	Removal					
D	Reuse, recovery and recycling potential					
Other relevant terms						
Substances of Very High Concern (SVHC)	Substances of very high concern					
CAS number	An internationally recognized unique numerical code used in chemistry for chemical substances					
CF	Characterization factor					
RSL	Reference life span					
MJ	Megajoule					
kg	Kilogram					
m³	Cubic meter					
NMVOC	methane volatile organic compounds					
Sat eq .	Antimony equivalents					
Peq.	Phosphorus equivalents					
Not equal .	Nitrogen equivalents					
Equivalent to CFC-11	Chlorofluorocarbon-11 equivalents					
CO ₂ equivalent	Carbon dioxide equivalents					
kg C	Kilograms of carbon					
kg CO ₂ eq .	Kilograms of carbon dioxide equivalent					
OTE	OTE, as (in the Czech Republic) – energy market operator					

References

EN ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures

EN 15804:2012+A2:2019/AC:2021 Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products

EN ISO 14040:2006 Environmental management - Life Cycle Assessment - Principles and Framework EN ISO 14044:2006 Environmental management - Life Cycle Assessment - Requirements and guidelines

EN ISO 14063:2020 Environmental management - Environmental communication - Guidelines and examples

EN 15643:2021 Sustainability of construction works - Framework for assessment of buildings and civil engineering works

EN 15941:2024 Sustainability of construction works - Data quality for environmental assessment of products and construction work - Selection and use of data

EN 15942:2021 Sustainability of construction works - Environmental product declarations - Communication format business-to-business

EN 17672:2022 Sustainability of construction works - Environmental product declarations - Horizontal rules for business-to-consumer communication

EN 16908:2017+A1:2022 Cement and building lime - Environmental product declarations - Product category rules complementary to EN 15804

EN 16449:2014 Wood and wood-based products - Calculation of the biogenic carbon content of wood and conversion to carbon dioxide

ILCD General guide for Life Cycle Assessment (2010) - JRC EU

Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on waste and repealing certain Directives; CZ - Act No. 541/2020 Coll., as amended (Waste Act)

Decree No. 8/2021 Coll. Waste catalogue – Waste catalogue

Regulation (EC) No 1907/2006 of the European Parliament concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) and establishing a European Chemicals Agency - REACH (Registration, Evaluation and Authorisation of Chemicals

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006

SimaPro LCA Package, Pré Consultants, the Netherlands, www.pre-sustainability.com

Ecoinvent Centre, www.Ecoinvent.org

EU PEF (EF reference package) - https://eplca.jrc.ec.europa.eu/LCDN/EN15804.html

Explanatory documents are available from the head of Technical Support of the EPD owner.